

**AMENDMENTS TO THE SPECIFICATION**

Please replace original paragraph [0041] with the following rewritten paragraph [0041]:

-- Turning now to Figs. 3 and 4, a detailed isometric view and a detailed cross-sectional side view of cavity pull system 140a are shown. The cavity pull system 140a is driven by cylinder actuator 150a via cylinder shaft 160a. Cavity pull system 140a includes a shaft housing 142a that is coupled directly to a cavity wall 170a of the first mold portion 110 and a gear mechanism. The gear mechanism includes ~~including~~ a pinion 144a and a rack pin 146a which is driven into the mold cavity. --

Please replace original paragraph [0042] with the following rewritten paragraph [0042]:

-- Figs. 5 and 6 present an isometric view and a schematic cross-sectional side view, respectively, to show the gear mechanism of cavity pull system 140a in more detail. The cylinder shaft 160a extends beyond fill plate 130 into the ~~cavity pull system 140a~~ shaft housing 142a where it engages with ~~drive gear~~ the pinion 144a to drive the rack pin 146a guided by bushing 147a through the cavity wall 170a into the mold cavity. Thus, the cavity pull system 140a is designed to operate on a cam-type system using two stainless steel rods, viz. the cylinder shaft 160a and the rack pin 146a, running substantially at a right angle to one another. A brass gear actuated mechanism allows for the formation of out-of-die-draw protruded or recessed features at any angle on any molded article design, where enough article geometry exists to accommodate the forming features and in the tool/mold for mechanism components. --